General Specifications

EJX930A Multivariable Transmitter

DP harp **EJ**X

[Style: S1]

GS 01C25R04-01EN

The high performance EJX930A multivariable transmitter features multi-sensing technology with a single-crystal silicon resonant sensor that outputs the measured differential pressure, static pressure and process temperature, which covers multiple protocols: HART, FOUNDATION fieldbus and RS485 Modbus.

Additionally the HART protocol and FOUNDATION fieldbus protocol types are suitable to measure dynamically calculated and fully compensated mass flow for liquid, gas, or steam. 4 to 20 mA DC signal output is available in HART protocol type.

A multi-sensing version is also available for users who do not require flow calculation functions. FDT/ DTM* standard conforming software is available for transmitter configuration. FSA120 FlowNavigator is used for flow configuration of the HART protocol and FOUNDATION fieldbus protocol types.

*: FDT (Field Device Tool): Defines the system environment in which the DTM runs. DTM (Device Type Manager): The application which defines the graphical user interface (GUI) specific to the device.

Key features:

[HART protocol type]

- Saturated Steam Mode for HART Protocol Revision 7 and Device Revision 12 or later External temperature can be calculated and output from static pressure by using the built-in steam table (IAPWS-IF97) without external temperature input.
- 1.0% mass flow rate accuracy over 1:10 flow range (In case of uncalibrated differential producer (Orifice))
- HART7: Orifice, Nozzle, Venturi, Multiport Averaging Pitot and Cone meters primary devices are supported
- HART5: Orifice, Nozzle and Venturi primary devices are supported
- Advanced diagnostic function (option)
- Simultaneous dual output of 4 to 20mA and pulse signals.
- HART protocol revision selectable from 5 (HART 5) or 7 (HART 7)
- Long tag supporting up to 32 characters (HART 7)
- Enhanced burst mode and event notification(HART 7)
- SIL2 for safety requirement
 - Note: HART 5 stands for HART protocol revision 5 HART 7 stands for HART protocol revision 7



[FOUNDATION Fieldbus protocol type]

- 1.0% mass flow rate accuracy over 1:10 flow range (In case of uncalibrated differential producer (Orifice))
- Orifice, Nozzle and Venturi primary devices are supported
- Advanced diagnostic function (option)
- Various function blocks available; 5 Als, AR, IT, SC, and IS as standard. PID as an optional feature.
- Cyclically displays up to 10 variables
- Software download function (option)

[Modbus protocol type]

- RS485 Modbus protocol type provides easy multisensing data transmission to the flow computers.
- The process data status is provided for each measured differential pressure, static pressure and process temperature. It is easy to implement process data diagnosis.
- Cyclically displays up to 16 variables including RTU management data.
- Up to 32 transmitters can be connected by multi-drop communication.
- 32 characters long tag and squawk are supported for easy identification of transmitters.



STANDARD SPECIFICATIONS

□ SPAN AND RANGE LIMITS

Differential Pressure (DP)

Measurement Span/Range		kPa	inH2O (/D1)	mbar (/D3)	mmH2O (/D4)
м	Span 1 to 100		4 to 400	10 to 1000	100 to 10000
	Range	-100 to 100	-400 to 400	-1000 to 1000	-10000 to 10000
н	Span	5 to 500	20 to 2000	50 to 5000	0.05 to 5 kgf/cm ²
	Range	-500 to 500	-2000 to 2000	-5000 to 5000	-5 to 5 kgf/cm ²

Static Pressure (SP)

Absolute Pressure

Span/Range		MPa abs	psia (/D1)	bar abs (/D3)	(/D4)
М	Span	1 to 32	145 to 4500	10 to 320	10 to 320
	Range	0 to 32	0 to 4500	0 to 320	0 to 320

Gauge Pressure (Sealed gauge)

Measurement Span/Range MP		MPa	psi (/D1)	bar (/D3)	kgf/cm ² (/D4)
M H	Span	1 to 32	145 to 4500	10 to 320	10 to 320
	Range	-0.1 to 32	-14.5 to 4500	-1 to 320	-1 to 320

 When the saturated steam mode (ET Fixed = Saturated Steam) is set, static pressure range is 70 kPa abs ~ 22.064 MPa abs

External Temperature (ET) (Pt100 ohm)

Measurement External Temperature Span/Range		°C	°F	К
	Span	10 to 1050	18 to 1890	10 to 1050
м	Range	-200 to 850	-328 to 1562	73 to 1123
	Fixed Temperature	-273 to 1927	-459 to 3500	0 to 2200

 When the saturated steam mode (ET Fixed = Saturated Steam) is set, external temperature value limit is 90 ~ 374°C.

Derformance specifications

Zero-based calibrated span output, and silicone oil, unless otherwise mentioned.

For FOUNDATION Fieldbus and Modbus protocol communication types, use calibrated range instead of span in the following specifications.

Specification Conformance

EJX series ensures specification conformance to at least $\pm 3\sigma.$

Mass Flow (For Measurement Function Code B of HART and FOUNDATION Fieldbus protocol types)

Mass Flow Reference Accuracy

±1.0% of Mass Flow Rate over 10.1 flow range (100:1 DP range) for liquids and gases.

Totalized Mass Flow Reference Accuracy

1.0% of Total Mass Flow.

Note: Assume 100:1 DP range for liquids and gases.

Conditions for mass flow accuracy

- (1)Auto compensation mode.
- (2)M and H capsule
- (3)Uncalibrated differential producer (Orifice) installed based on the following standards. *1
- (4)Uncertainties for discharge coefficient, primary device bore, pipe diameter, and gas expansion factor defined on following standards. *1
- (5)Density uncertainty less than 0.1%.
 - *1: Standards: ISO5167-1 1991, ISO5167-2 2003, ASME, MFC-3M 1989, AGA No.3 1992

Differential Pressure (DP)

Reference Accuracy of Calibrated Span (Includes terminal-based linearity, hysteresis, and repeatability)

Measurem	ent span	Н
Reference	X ≤ span	±0.04% of Span
accuracy	X > span	±(0.005+0.0049 URL/span)% of Span
Х		70 kPa (280 inH2O)
URL (upper range limit)		500 kPa (2000 inH2O)

Measurement span		M
Reference	X ≤ span	±0.04% of Span
accuracy	X > span	±(0.005+0.0035 URL/span)% of Span
X URL (upper range limit)		10 kPa (40 inH2O)
		100 kPa (400 inH2O)

Ambient Temperature Effects per 28°C (50°F) Change

Capsule	Effect	
Н	±(0.07% Span + 0.0125% URL)	
Μ	±(0.07% Span + 0.009% URL)	

Static Pressure Effects per 6.9 MPa (1000 psi) Change

Span Effects

<u>M and H capsules</u> ±0.075% of span

Effect on Zero

Capsule	Effect	
Н	±0.028% URL	
Μ	±0.02% URL	

Overpressure Effects

Overpressure condition: up to maximum working pressure

M and H capsules ±0.03% of URL

Stability (All norma

Stability (All normal operating condition, including overpressure effects) M and H capsules

±0.1% of URL per 15 years

Static Pressure (SP)

Reference Accuracy of Calibrated Span for Absolute pressure

(Includes terminal-based linearity, hysteresis, and repeatability)

Capsule	Reference accuracy
M, H	±0.1% of span

Note: Gauge pressure reference is 1013.25 hPa (1 atm) The gauge pressure variable is based on the above reference accuracy and can be affected by changes in the atmospheric pressure.

Ambient Temperature Effects per 28°C (50°F) Change

Capsule	Effect
M, H	±0.14% Span ± 0.018% URL

External temperature (ET)

Accuracy (Includes terminal-based linearity, hysteresis, and repeatability)

Capsule	Accuracy
M, H	±0.5°C (±0.9°F)

* Specification for External temperature is the transmitter portion only. Sensor errors caused by the RTD are not included. The transmitter is compatible with any Pt100 RTD conforming to IEC 751.

Input/output signal is non-isolated. When the saturated steam mode (ET Fixed = Saturated Steam) is set, external temperature is calculated from static pressure by using the built-in steam table. The calculation accuracy is ±0.5°C

Ambient Temperature Effects per 28°C (50°F) Change

Capsule	Effect
M, H	±0.5°C (±0.9°F)

Power Supply Effects (HART protocol type) ±0.005 % per Volt (from 21.6 to 32 V DC, 350Ω)

Vibration Effects

Signal	Effect	
Differential Pressure	±0.1% of URL	
Static Pressure	±0.1% of URL	
External Temperature	±0.5°C (±0.9°F)	

Amplifier housing code 1:

When tested per the requirements of IEC60770-1 field or pipeline with high vibration level (10-60 Hz, 0.21 mm displacement/60-2000 Hz 3 g)

Amplifier housing code 2:

When tested per the requirements of IEC60770-1 field with general application or pipeline with low vibration level (10-60 Hz 0.15mm displacement /60-500 Hz 2g)

Mounting Position Effects

Rotation in diaphragm plane has no effect.

Tilting up to 90 degree will cause zero shift up to 0.4 kPa (1.6 inH₂O) which can be corrected by the zero adjustment.

Response Time

Signal	Capsule	HART	Fieldbus*1	Modbus
Differential Pressure	M, H	250 ms	350 ms	250 ms
Static Pressure	М, Н	200 ms	300 ms	200 ms

When amplifier damping is set to zero and including dead time.

*1: Output from transducer block.

FUNCTIONAL SPECIFICATIONS

Output specifications for HART Protocol Type Output

Dual output (Both analog and pulse/contact outputs can be obtained simultaneously. See "Wiring Example for Analog Output and Status/Pulse Output").

HART Protocol Revision

HART protocol revision can be selected from 5 or 7 when ordering.

The protocol revision can be changed by user configuration.

The HART protocol revision at the time of shipment is shown by the last number at the serial number column of the name plate.

Analog Output

Two wire 4 to 20 mA DC output, user-selectable for Differential Pressure, Static Pressure, External Temperature or Flow Rate signal. Output range: 3.8 mA to 21.6 mA. Digital HART FSK protocol are superimposed on the 4 to 20 mA signal.

Failure Alarm

Analog output status at CPU failure and hardware error;

Up-scale: 110%, 21.6 mA DC or more (standard) Down-scale: -2.5%, 3.6 mA DC or less

Analog output status at process abnormality (Option code /DG6);

The result of process abnormality detected by the advanced diagnostic function can be reflected to an analog alert status. The following three setting modes are available.

			Mode			
		Burnout	Fall back	Off		
Standa	rd	110%, 21.6mA or more	Holds to a			
	/C1	-1.25%, 3.8mA or less	specified value within the	Normal autout		
Option Code	/C2	-1.25%, 3.8mA or less	output range from 3.8mA to	Normal output		
	/C3	103.1%, 20.5mA or more	21.6mA			

Pulse/Contact Output

Pulse or status output is selectable by parameter setting.

Transistor contact output (sink type). Contact rating: 30 V DC, 120 mA DC max. Low level: 0 to 2 V DC. (See figure below for high and low levels (pulse output).)



Pulse Output

Scaled pulse or frequency pulse output is selected by parameter setting.

- Scaled Pulse Output Function Pulse is output by the unit of the scaled flow rate. Scaled pulse can be totalized.
- Frequency Output Function
 Number of pulses output per second at 100% of output.

 Pulse frequency: Max. 10 kHz
 Duty cycles: Approx. 50% (1:2 to 2:1)

Contact Output Function

High or low alarm Status signal output mode can be reversed (ON/ OFF).

Signal Output

Output	Flow rate ^{*1}	Differential pressure	Static pressure	External temperature	Total flow ^{*1}
4-20mA	√*3	√*2	~	✓	
Pulse output	~				~
High/Low alarm	~	~	~	~	

*1: When Measurement function code B is specified.

- *2: Square root output is not available. Low cut linear mode is not supported.
- *3: Reversed output is not available.

Output specifications for FOUNDATION Fieldbus Protocol Type

Output

Digital communication signal based on the FOUNDATION fieldbus specification.

Functional Specifications

Functional specifications for Fieldbus communication conform to the standard specification (H1) of FOUNDATION fieldbus.

Function Block

Block name	Number	Execution time	Note
AI	5	30 ms	For flow, differential pressure, static pressure, external temperature and capsule or amplifier temperature.
SC	1	30 ms	An output of Signal characterizer block is a nonlinear function of the respective input. The function is determined by a table.
IT	1	30 ms	Integrator block intergrates a variable as a function of the time of accumulates the counts.
IS	1	30 ms	Input Selector block provides selection of up to eight inputs and generate an output based on the configured action.
AR	1	30 ms	Arithmetic block allows simple use of popular measurement math functions.
PID	1	45 ms	Applicable when /LC1 option is specified.

LM Function

LM function is supported.

Output specifications for Modbus Protocol Type

Item	Description	
Communication protocol	2-wire half duplex RS-485 Modbus	
Flow control	None	
Baud rate	1200, 4800, 9600*, 19200	
Start bit	1 bit (Fixed)	
Stop bit	1 bit*, 2 bits	
Parity bit	Odd, Even, None*	
Transfer mode	RTU (Remote Terminal Unit)	
	Data length: 8 bits	
	LSB (Least significant bit sent first)	
Slave address	1* to 247	
Support function	1: Read Coils	
	2: Read Discrete Inputs	
	3: Read Holding Registers	
	4: Read Input Register	
	5: Write Single Coil	
	8: Diagnostic (00: Return Query Data)	
	16: Write Multiple registers	
	43: Read device Identification	
Bus termination	Standard RS-485 bus termination ON (bus end), OFF* (not bus end)	

*: Factory default setting

Advanced Diagnostics (option for HART and FOUNDATION Fieldbus protocol types)

• Impulse line blockage detection

The impulse line condition can be calculated and detected by extracting the fluctuation component from the differential pressure and static pressure signals. Also EJX930A detects the impulse line abnormality particularly which side of impulse line is plugged. • Heat trace monitoring

The change of the flange temperature calculated by using the two temperature sensors built in the EJX930A enables to detect the heat trace breakage or the abnormal temperature due to the failure.

Saturated Steam Mode for HART Protocol Revision 7 and Device Revision 12 or later

When the saturated steam mode (ET Fixed = Saturated Steam) is set, external temperature is calculated from static pressure by using the built-in steam table (IAPWS-IF97) and its value limit is 90 to 374°C. The static pressure range corresponding to the external temperature value limit is 70kPa to 22.064 MPa. Errors caused by disconnection of RTD sensor do not occur in the mode.

Note: Setting of the ET fixed mode affects the external temperature range (ET LRV/URV) that can be set (saturated steam mode: 100 to 349°C, others: -210 to 860°C). Set the properly external temperature range when the mode is saturated steam.

Note: External temperature configuration and value is limited when calculating flow value of saturated steam (Following IAPWS-IF97).

- Output external temperature measured by RTD sensor: Configuration: ET Fixed = No External temperature value limit: 0 to 374°C
- (Under saturated steam state)2. Output external temperature calculated from the static pressure by using the built-in steam table:

Configuration: ET Fixed = Saturated Steam External temperature value limit: 90 to 374°C

Damping Time Constant (1st order)

Amplifier damping time constant is adjustable from 0.00 to 100.00 seconds and added to response time, applicable independently for "DP, SP, ET, and flow" for HART, FOUNDATION fieldbus and "DP, SP, and ET" for Modbus. When the saturated steam mode (ET Fixed = Saturated Steam) is set, the damping setting of the external temperature is disabled, and its time constant value is treated as zero.

Update Period

Signal	HART	Fieldbus	Modbus
Flow rate	100 ms	200 ms	—
Differential pressure	100 ms	200 ms	100 ms
Static pressure	100 ms	200 ms	100 ms
External temperature	400 ms	800 ms	400 ms
Total flow	1000 ms	_*	_

Output from IT function block.

Zero Adjustment Limits

Zero can be fully elevated or suppressed, within the lower and upper range limits of the capsule, applicable for DP, SP, and ET independently.

External Zero Adjustment

External zero for DP is continuously adjustable with 0.01% incremental resolution of span. When the saturated steam mode (ET Fixed = Saturated Steam) is set, zero-point adjustment of the external temperature is disabled, and its trim value (ET LTD) is treated as zero.

Integral Indicator (LCD) 5-digit (Flow, DP, SP, and ET) or 6-digit (Total flow) numerical display, 6-digit unit display and bar graph. The indicator is configurable to display one or up to four variables periodically.

For FOUNDATION Fieldbus, the indicator is

configurable to display up to 10 function block output values.

For Modbus, the indicator is configurable to display up to 16 output values including RTU output.

Burst Pressure Limits

132 MPa (19100 psi)

Self Diagnostics

CPU failure, hardware failure, configuration error, process alarm for differential pressure, static pressure and external temperature.

SIL Certification

EJX series transmitters except FOUNDATION Fieldbus and Modbus protocol types are certified by TÜV in compliance with the following standards; IEC 61508: 2010; Part1 to Part 7 Functional Safety of electrical/electronic/ programmable electronic safety-related systems; SIL 2 capability for single transmitter use, SIL 3 capability for dual transmitter use.

Functions Applicable for HART Protocol Revision 7

- Long tag supporting up to 32 characters Long tag secures a better asset management with abundant digits in its software.
- · Enhanced burst mode and event notification Advanced burst mode includes the variety of transmission setting by specifying burst variables, update period, and message trigger mode, and event notification function gives you alert signal based on the status change in preset values and self-diagnosis.

Squawk

Identifying the transmitter by displaying the particular pattern on LCD

Multidrop communication Up to 63 transmitters can be connected. An analog signal output available for one device in a loop.

Functions Applicable for Modbus Protocol

Process data diagnosis The process data status is provided for each measured differential pressure, static pressure and process temperature. Also device status parameter is available for detail diagnosis.

- Long tag supporting up to 32 characters Long tag secures a better asset management with abundant digits.
- Squawk

Identifying the transmitter by displaying the particular pattern on LCD.

 Multi-drop communication Up to 32 transmitters can be connected.

Mass Flow Calculation

(For Measurement function code B of HART and FOUNDATION Fieldbus protocol types)

Auto Compensation Mode (FSA120) FlowNavigator is required for configuration)

Configuration of the fluid physical properties and primary element for the EJX900 series can be performed using a dialog window of FSA120. All flow factors for mass flow calculation are dynamically compensated to an optimum value. In Auto mode, mass flow can be measured with high accuracy.

The flow factors that are automatically compensated are discharge coefficient, diameter of primary device, upstream internal pipe diameter, gas expansion factor, density, and viscosity.

Supported primary devices are different by output signal type.

HART 7 protocol type: Orifice, Nozzle, Venturi, Multiport Averaging Pitot and Cone meters HART 5 and FOUNDATION Fieldbus protocol types: Orifice, Nozzle, Venturi

FlowNavigator: FSA120 Flow Configuration Software (refer to GS 01C25R51-01EN). The software package is used to perform mass flow configuration for the EJX930A. These software can also read and write the general parameters of HART communications or FOUNDATION Fieldbus communication. Configuration of the fluid physical properties and the primary element of the EJX900 series can be done by means of a dialog menu.

User Flow Parameters (flow settings information input by FSA120 FlowNavigator) are stored to the transmitter when the device revision is 12 or later.

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Basic Flow Calculation Mode

Flow operation and density compensation are performed conventionally, with the flow factors being input manually.

The operational expression is switched by the fluid type and the unit setting.

Density compensation by phase:

Gas: Compensation as ideal gas by temperature and pressure.

Liquid: Compensation by temperature. Flow unit categories: See Table 1.

Table 1. Flow Operational Expression

Fluid type	Flow unit Category	Flow equation	
Liquid	Mass Flow Normal·Standard Volume Flow	Qm, Qv or Qv_norm = <u>Kfactor</u> $\times \sqrt{\Delta P \times (1 + Temp K1 \times (T))}$	*1
	Volume Flow		<u> </u>
Gas	Mass Flow Normal Standard Volume Flow	Qm or Qv_norm = <u>Kfactor</u> $\times \sqrt{\Delta P \times \underline{Tb}/T \times SP/\underline{SPb}}$	*1
	Volume Flow	$Qv = \frac{Kfactor}{\sqrt{\Delta P \times T/\underline{Tb}} \times \underline{SPb}/SP}$	*1
			T01E.ai

*1: ____: User setting parameter

Table 2. Symbol

Symbol	Description
Qm	Mass Flow
Qv	Volume Flow
Qv_norm	Normal Standard Volume Flow
Kfactor	Basic flow Calculation factor
ΔP	Differential Pressure (Transmitter Setting unit)
Tb	Reference temperature unit: K
Т	Temperature unit: K
SPb	Reference static pressure unit: kPa abs
SP	Static Pressure unit: kPa abs
Temp K1	The density rate of change per temperature 1degC of a density base value (value which set 100% to 1) For Volume Flow: Set 0

NORMAL OPERATING CONDITION

(Optional features or approval codes may affect limits.)

Ambient Temperature Limits

-40 to 85°C (-40 to 185°F) -30 to 80°C (-22 to 176°F) with LCD display

Process Temperature Limits

-40 to 120°C (-40 to 248°F) Ambient Humidity Limits

0 to 100% RH

Working Pressure Limits (Silicone oil) Maximum Pressure Limits

M and H Capsule

32 MPa (4500 psi)

Minimum Pressure Limit



Figure 1. Working Pressure and Process Temperature

Supply & Load Requirements (for HART protocol type)

(Optional features or safety approvals may affect electrical requirements.) With 24 V DC supply, up to a 570Ω load can be used. See figure below.



Figure 2. Relationship Between Power Supply Voltage and External Load Resistance

[for HART]

- 10.5 to 42 V DC for general use and flameproof type.
 10.5 to 32 V DC for lightning protector (Option code / A).
- 10.5 to 30 V DC for intrinsically safe, type n or nonincendive.
- Minimum voltage limited at 16.6 V DC for HART communication.
- [for FOUNDATION fieldbus]
- 9 to 32 V DC for general use, flameproof type, Type n or nonincendive.
- [for Modbus]
- 9 to 30 V DC 250 mW for general use and flameproof type, quiescent supply current 10 mA typical

Load (for HART protocol type)

0 to 1335Ω for operation 250 to 600Ω for digital communication

FOUNDATION Fieldbus

Communication Requirements

Supply Voltage: 9 to 32 V DC Current draw : Steady state 15 mA (max) Software download state 24 mA (max)

EMC Conformity Standards

EN61326-1 Class A, Table2 EN61326-2-3 EN61326-2-5 (for fieldbus)

European Pressure Equipment Directive 2014/68/EU

Sound Engineering Practice (for all capsules)

With option code /PE3 (for M and H capsules)

Category III, Module H, Type of Equipment : Pressure Accessory-Vessel, type of Fluid: Liquid and Gas, Group of fluid: 1and 2

EU RoHS Directive EN IEC 63000

Safety Requirement Standards

- EN61010-1, EN61010-2-030 C22.2 No.61010-1, C22.2 No.61010-2-030
- Installation category: 1
- (Anticipated transient overvoltage 330 V)
- Pollution degree: 2
- Indoor/Outdoor use

PHYSICAL SPECIFICATIONS

Wetted Parts Materials

Diaphragm, cover flange, process connector, capsule gasket, and vent/drain plug See "MODEL AND SUFFIX CODES."

Process connector gasket

PTFE Teflon Fluorinated rubber for option code N2 and N3

Non-wetted Parts Materials

Bolts

B7 carbon steel, 316L SST or 660 SST Housing

- Low copper cast aluminum alloy
- ASTM CF-8M Stainless steel (optional)

Coating of housing

[for aluminum housing] Polyester resin powder coating Mint-green paint (Munsell 5.6BG 3.3/2.9 or its equivalent) [for option code /P□ or /X2] Epoxy and polyurethane resin solvent coating

Degrees of protection IP66/IP67, Type 4X

Cover O-rings Buna-N, fluoro-rubber (optional)

Name plate and tag 316 SST

Fill fluid

Silicone oil, fluorinated oil (optional)

Cable for RTD

External Temperature Input Code -1, -2, -3, -4 Oil-proof and a heat-resistant cable with a shield Outside diameter: 8.5 mm (0.335 inch), Voltage rating: 300V Temperature rating: -40 to 105°C (-40 to 221°F) Frame resistance: UL (CSA) VW-1 Adaptation standard: UL (CSA) AWM STYLE 2517

External Temperature Input Code -B,-C,-D A heat-resistant FEP cable with a shield Outside diameter: 4.3mm (0.168 inch) Voltage rating: 300V Temperature rating: -80 to 200°C (-112 to 392°F) Flame resistance: NEC Article 800-CMP Adaptation standard: NEC Article 725-PLTC

Note for using an extension cable:

When extending a temperature cable with using an extension cable and a junction box, total cable length including the original external temperature cable must be less than 25 m. Use PE or XLPE insulated cable for extension.

Cable gland:

Nickel plating brass

Weight

6.8 kg (14.3 lb) without integral indicator, mounting bracket, process connector and RTD cable. Add 1.5 kg (3.3 lb) for Amplifier housing code 2.

Connections

See "MODEL AND SUFFIX CODES." Process connection of cover flange: IEC61518

■ MODEL AND SUFFIX CODES

Model	Suffix Codes	Description
EJX930A		. Multivariable transmitter
Output signal	-E	 4 to 20 mA DC with digital communication (HART 5/HART 7 protocol)*9 Digital communication (FOUNDATION fieldbus protocol)
Measurement span (capsule Wetted parts		5 to 500 kPa (20 to 2000 inH2O)
material *1		
Process connections	3 4 ► 5	with 1/2 NPT female process connector *10
Bolts and nuts	material J G C	. F316L SST
Installation	-7 -8 ► -9	. Horizontal piping and right side high pressure
Amplifier hous	sing 1 2	- ,
Electrical conr	Feature Feature 2 4 4 5 7 9 A 6 D 0	 1/2NPT female, two electrical connections (One connection for RTD) M20 female, two electrical connections (One connection for RTD) G 1/2 female, two electrical connections and blind plug *2*6*7 1/2NPT female, two electrical connections and a blind plug *2*6*7 M20 female, two electrical connections and a blind plug *2*6*7 G 1/2 female, two electrical connections and a blind plug *2*6*7 G 1/2 female, two electrical connections and a blind plug *2*6*7 G 1/2 female, two electrical connections and a 316 SST blind plug *2 1/2 NPT female, two electrical connections and a 316 SST blind plug *2
Integral indica	tor D	5
Mounting brac	ket B D J K P N	 304 SST 2-inch pipe mounting, L type (for vertical piping) 316 SST 2-inch pipe mounting, flat type (for horizontal piping) 316 SST 2-inch pipe mounting, L type (for vertical piping) 316 SST 2-inch pipe mounting, position adjustable L type (for vertical piping) *14
External temperature input ^{*3} -01234BCD		 RTD input with 0.5 m (1.64 ft) of shielded cable and two cable glands^{*7*11} RTD input with 4 m (13.1 ft) of shielded cable and two cable glands^{*7*11} RTD input with 7.5 m (24.6 ft) of shielded cable and two cable glands^{*7*11} RTD input with 25 m (81 ft) of shielded cable and two cable glands^{*7*11} RTD input with 4 m (13.1 ft) of shielded cable without cable gland ^{*4} RTD input with 7.5 m (24.6 ft) of shielded cable without cable gland ^{*4}
Measurement	function A B	
Option codes		/ Optional specification

The "▶" marks indicate the most typical selection for each specification.

inappropriate materials can result in the leakage of corrosive process fluids and cause injury to personnel and/or damage to plant facilities. It is also possible that the diaphragm itself can be damaged and that material from the broken diaphragm and the fill fluid can contaminate the user's process fluids. Be very careful with highly corrosive process fluids such as hydrochloric acid, sulfuric acid, hydrogen sulfide, sodium

hypochlorite, and high-temperature steam (150°C [302°F] or above). Contact Yokogawa for detailed information of the wetted parts material.

- *2: *3: *4: *5: *6:
- For External temperature input code 0 (Fixed temperature). Recommended External Temperature Input Cable is as shown in Table 4. RTD is not provided.
- Specify when using conduit for RTD connection.
- Preset external temperature value is used for density compensation.
- Material of a blind plug is aluminum alloy or 304 SST.
- Not applicable for Amplifier housing code 2. *7:
- *8:
- Output signal code J: HART 5. Output signal code J: HART 5 or HART 7 selectable. Specify HART 5 or HART 7 when ordering. (Output signal code J is *9: recommended for HART communication.)
- *10: Lower limit of ambient and process temperature is -15°C.

- *12: If you use the saturated steam mode (external temperature is calculated from static pressure), set ET fixed parameter to Saturated Steam after shipping.
- *13: No flow calculation function. When using the flow calculation function, specify code B.
- *14: For position adjustable bracket, refer to SD 01C25B14-01EN.

□Selection guide for HART 5 and HART 7

Select HART 5 or HART 7 as follow.

Output signal	Specified item when ordering	HART protocol	Selection guide			
Output signal code	"HART protocol revision"	revision	Requirement for HART 7 function	Other conditions	Note	
-E	Not Available	HART 5		NO	Not available to switch to HART 7 protocol after delivery.	*
	Specify '5'		ART 5 NO	Available to switch to HART 7 protocol after delivery by user-configuration.	**	
-J	Specify '7'	HART 7	YES In this case, be sure to confirm that HART configuration tool supports HART 7 by Table 3.	Available to switch to HART 5 protocol after delivery by user-configuration.		

*: This code will be unified to the new code "-J". Therefore the code "-J" is recommended for HART communication type. **: In case of selecting HART 7 without conforming to Table 3, communication will not be available.

□HART protocol revision and communication

Protocol revision supported by HART configuration tool must be the same or higher than that of the EJX multivariable transmitter.

Table 3. HART protocol revision and communication

		Protocol revision supported by HART configuration tool	
		HART 5	HART 7
Protocol revision of EJX	HART 5	Communication Available	Communication Available
multivariable transmitter	HART 7	Communication Not Available	Communication Available

□ Applicable External Temperature Cable

Table 4.

External Temp	-1, -2, -3, -4	-B, -C, -D	
General Application	\checkmark	✓	
	Explosionproof Approval		✓
Factory Mutual (FM)	Intrinsically Safe Approval Nonincendive		✓
	Flameproof Approval	\checkmark	
ATEX	Intrinsically Safe Approval	\checkmark	
Canadian Standards Association (CSA)	Explosionproof Approval		✓
IECEx Scheme	Flameproof Approval	\checkmark	✓

Wetted Parts Materials

Table 5.

Wetted parts material code		Process connector	Capsule	Capsule gasket	Vent/Drain plug
S #	F316 SST *3	ASTM CF-8M *1*3	Hastelloy C-276 ^{*2} (Diaphragm) F316L SST, 316L SST (Others)	Teflon-coated 316L SST	316 SST

*1: Cast version of 316 SST. Equivalent to SCS14A.

*2: Hastelloy C-276 or ASTM N10276.

*3: Intergranular corrosion test passed according to ASTM A262 Practice E.

The #marks indicate the construction materials conform to NACE material recommendations per MR0175/ISO 15156.

Please refer to the latest standards for details. Selected materials also conform to NACE MR0103.

□Attached Cable glands for EJX910A and EJX930A

Table 6.

			Flameproc	of approval		Intrins	ically safe ap	oproval	
		FM CSA	ATEX	IECEx Scheme	NEPSI KOSHA INMETRO EAC	FM	ATEX	NEPSI KOSHA INMETRO EAC	General Application
External	-0	No	No	No	No	No	No		No
Temperature	-1, -2, -3, -4	N/A	Yes	Yes	No	N/A	Yes	N/A	Yes
Input	-B, -C, -D	No	N/A	No	No	No	N/A		No

Yes: Attached No: Not attached N/A: Not applicable

OPTIONAL SPECIFICATIONS (For Explosion Protected)

Please select appropriate equipment in accordance with the laws and regulations of the relevant country/region, when it is used in a location where explosive atmospheres may be present.

ltem	Description	Code
Factory Mutual (FM)	FM Explosionproof Approval *4 Applicable Standard: FM3600:2018, FM3615:2018, FM3810:2018, NEMA 250:2003, ANSI/UL 61010-1:2012, ANSI/UL 61010-2-30:2012 Explosionproof for Class I, Division 1, Groups B, C and D, Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G, in Hazardous locations, indoors and outdoors (Enclosure: Type 4X) "FACTORY SEALED, CONDUIT SEAL NOT REQUIRED." Temperature class: T6, Amb. Temp.: -40 to 60°C (-40 to 140°F)	FF1
	 FM Intrinsically Safe and Nonincendive Approval *1*3*4 Applicable Standard: FM 3600:2011, FM 3610:2010, FM 3611:2004, FM 3810:2005, ANSI/ISA-60079-0-2009, ANSI/ISA-60079-11-2009, ANSI/ISA-60079-27-2006, ANSI/ISA-61010-1-2004, NEMA 250:1991 Intrinsically Safe for Class I, III, & III, Division 1, Groups A, B, C, D, F & G, Entity, FISCO. Class I, Zone 0, AEx ia IIC, Enclosure: Type 4X, Temp. Class: T4, Amb. Temp.: -40 to 60°C (-40 to 140°F). Intrinsically Apparatus Parameters: [FISCO (IIC)] Ui=17.5 V, Ii=380 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [FISCO (IIB)] Ui=17.5 V, Ii=460 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [Entity] Ui=24 V, Ii=250 mA, Pi=1.2 W, Ci=3.52 nF, Li=0 μH Sensor Circuit: Uo=6.51 V, Io=4 mA, Po=6 mW, Co=34 μF, Lo=500 mH Nonincendive for Class I, Division 2, Groups A, B, C and D, NIFW, FNICO Class I, Zone 2, Group IIC, NIFW, FNICO Class II, Division 2, Groups F&G, and Class III, Division 1 Enclosure: Type 4X, Temp. Class: T4, Amb. Temp.: -40 to 60°C (-40 to 140°F) Nonincendive Apparatus Parameters: Vmax.=32 V, Ci=1.76 nF, Li=0 μH 	FS15
ATEX	ATEX Flameproof Approval ^{*4} Applicable Standard: EN IEC 60079-0, EN 60079-1, EN 60079-31 Certificate: KEMA 07ATEX0109 X II 2G Ex db IIC T6T4 Gb, II 2D Ex tb IIIC T85°C Db Degree of protection: IP66/IP67 Amb. Temp. (Tamb) for gas-proof : T4; -50 to 75°C (-58 to 167°F), T5; -50 to 80°C (-58 to 176°F), T6; -50 to 75°C (-58 to 167°F) Process Temp. for gas-proof (Tp): T4; -50 to 120°C (-58 to 248°F), T5; -50 to 100°C (-58 to 212°F), T6; -50 to 85°C (-58 to 185°F) Max. surface Temp. for dust-proof: T85°C (Tamb: -30 to 75°C, Tp: -30 to 85°C) ^{*5}	KF22
	ATEX Intrinsically Safe Approval *1*3*4 Applicable Standards: EN IEC 60079-0, EN 60079-11 Certificate: KEMA 06ATEX0278X II 1 G Ex ia IIC/IIB T4 Ga, II 2 D Ex ia IIIC T85°C T100°C T120°C Db Type of protection: IP66/IP67 Amb. Temp. for EPL Ga: -40 to 60°C (-40 to 140°F) Amb. Temp. for EPL Db: -30 to 60°C *5 Max. Process Temp. (Tp): 120°C (248°F) Max. Surface Temp. for EPL Db. T85°C (Tp:80°C), T100°C (Tp:100°C), T120°C (Tp:120°C) Ambient Humidity: 0 to 100% (No condensation) Electrical data: Supply/Output circuit (terminals + and –) [FISCO (IIC)] Ui=17.5 V, Ii=380 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [FISCO (IIC)] Ui=17.5 V, Ii=460 mA, Pi=5.32 W, Ci=3.52 nF, Li=0 μH [Entity] Ui=24 V, Ii=250 mA, Pi=1.2 W, Ci=3.52 nF, Li=0 μH External Temperature Input circuit (connector) Uo=7.63 V, Io=3.85 mA, Po=0.008 W, Co=4.8 μF, Lo=100 mH	KS26

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ltem	Description	Code
Canadian Standards Association (CSA)	CSA Explosionproof Approval ^{*4} Certificate: 2014354 Applicable Standard: C22.2 No.0, C22.2 No.0.4, C22.2 No.0.5, C22.2 No.25, C22.2 No.30, C22.2 No.94, C22.2 No.60079-0, C22.2 No.60079-1, C22.2 No.61010-1, C22.2 No.61010-2-030 Explosion-proof for Class I, Groups B, C and D. Dustignition-proof for Class II/III, Groups E, F and G. When installed in Division 2, "SEAL NOT REQUIRED" Enclosure: Type 4X, Temp. Code: T6T4 Ex d IIC T6T4 Enclosure: IP66 and IP67 Max.Process Temp.: T4;120°C (248°F), T5;100°C (212 °F), T6; 85°C (185°F) Amb.Temp.: –50 to 75°C (–58 to 167°F) for T4, –50 to 80°C (–58 to 176°F) for T5, –50 to 75°C (–58 to 167°F) for T6 ^{*5} Process Sealing Certification Dual Seal Certified by CSA to the requirement of ANSI/ISA 12.27.01 No additional sealing required Primary seal failure annunciation: at the zero adjustment screw	CF1
IECEx Scheme	IECEx Flameproof Approval ^{*4} Applicable Standard: IEC 60079-0:2011, IEC60079-1:2007-4 Certificate: IECEx CSA 07.0008 Flameproof for Zone 1, Ex d IIC T6T4 Gb Enclosure: IP66 and IP67 Max.Process Temp.: T4;120°C (248°F), T5;100°C (212°F), T6; 85°C (185°F) Amb.Temp.: –50 to 75°C (–58 to 167°F) for T4, –50 to 80°C (–58 to 176°F) for T5, –50 to 75°C (–58 to 167°F) for T6	SF2
	IECEx Flameproof Approval *4 Applicable Standard: IEC 60079-0, IEC 60079-1, IEC 60079-31 Certificate: IECEx DEK 14.0046X Enclosure: IP66/IP67 Ex db IIC T6T4 Gb, Ex tb IIIC T85°C Db Amb. Temp. (Tamb) for gas-proof: T4; -50 to 75°C (-58 to 167°F), T5; -50 to 80°C (-58 to 176°F), T6; -50 to 75°C (-58 to 167°F) Process Temp. for gas-proof (Tp): T4; -50 to 120°C (-58 to 248°F), T5; -50 to 100°C (-58 to 212°F), T6; -50 to 85°C (-58 to 185°F) Max. surface Temp. for dust-proof: T85°C (Tamb: -30 to 75°C, Tp: -30 to 85°C) *5	SF22

Contact Yokogawa representative for the codes indicated as '—' *1: Not Applicable for Output signal codes -E and -J. *2: Not Applicable for Output signal code -F. *3: Not Applicable for Output signal code -M. *4: Applicable for Electrical connection codes 2, 4, 7, 9, C, and D. *5: Lower limit of ambient temperature is –15°C (5°F) when option code HE is specified.

■ OPTIONAL SPECIFICATIONS

	ltem		Des	cription		Code
Painting	Color change	Amplifier cover only				P□
		Amplifier cover and terminal cover, Munsell 7.5 R4/14				PR
	Coating change	Anti-corrosion coating*1				X2
316 SST exte	erior parts	316 SST zero-adjustment screw and setscrews*15				HC
Fluoro-rubbe	er O-ring	All O-rings of amplifier housing.	Lower limit of	ambient tem	perature: –15°C (5°F)	HE
Lightning pro	tector	 HART protocol type: Transmitter power supply voltage: 10.5 to 32 V DC Allowable current: Max. 6000 A (1×40 μs), Repeating 1000 A (1×40 μs) 100 times Applicable Standards: IEC 61000-4-4, IEC 61000-4-5 FOUNDATION fieldbus protocol type: Allowable current: Max. 6000 A (1×40 μs), Repeating 1000 A (1×40 μs) 100 times Applicable Standards: IEC 61000-4-4, IEC 61000-4-5 Modbus protocol type: Applicable Standards: IEC 61000-4-5 This option (option code A) must be selected when Modbus protocol type (Output signal code -M) is selected. 				A
Oil-prohibited	d use ^{*2}	Degrease cleansing treatment				K1
		Degrease cleansing treatment a Operating temperature −20 to 80			sule.	К2
		Degrease cleansing treatment				K41
		Degrease cleansing treatment a capsule. Operating temperature −20 to 80			With certificates	K42
Oil-prohibited	d use with	Degrease cleansing and dehydr	ating treatme	nt		K5
dehydrating t	treatment ^{*2}	Degrease cleansing and dehydrating treatment with fluorinated oilfilled capsule. Operating temperature -20 to 80°C (-4 to 176°F)				
		Degrease cleansing and dehydr	ating treatme	nt		K45
		Degrease cleansing and dehydrating treatment with fluorinated oilfilled capsule. Operating temperature -20 to 80°C (-4 to 176°F)		With certificates	K46	
Capsule fill fl	uid	Fluorinated oil filled in capsule Operating temperature -20 to 80			1	КЗ
Calibration u	nits* ³	P calibration (psi unit)		,		D1
		bar calibration (bar unit) (See Table for Span and Range Limits.)				D3
		M calibration (kgf/cm ² unit)				D4
Plug option ^{*2}	20	Long vent ^{*4} Total length: 119 m option code K1,K2, K5, and K6:	m (standard: 130 mm. Mat	34 mm); Tota erial: 316 SS	l length when combining with T	U1
		Without vent and drain plugs				UN
Gold-plated *	2	Surface of isolating diaphragms	<u> </u>			A1
Output limits operation *5		Failure alarm down-scale: Output status at CPU failure and hardware error is -2.5%, 3.6 mA DC or less.			C1	
(for HART pr	otocol type)	NAMUR NE43 Compliant Output signal limits:	hardware er	ror is −2.5%,	e: Output status at CPU failure and 3.6 mA DC or less.	C2
		3.8 mA to 20.5 mA			Output status at CPU failure and 21.6 mA or more.	C3
Body option*	6 X T	Right side high pressure, without drain and vent plugs			N1	
Side		N1 and Process connection, based on IEC61518 with female thread on both sides of cover flange, with blind kidney flanges on back.				N2
	H F04E.ai	N2, and Material certificate for cover flange, diaphragm, capsule body, and blind kidney flange			N3	
Wired tag pla		316 SST tag plate wired onto transmitter (Tag No.: Maximum. 16 characters.)			N4	
Data configuration at factory	ration at factory"	Data configuration for HART communication type Software damping, Descriptor, Message		Message	CA	
		Data configuration for Fieldbus of	communicatio	on type	Software damping	CC
		Data configuration for Modbus c		n type	Software damping, Descriptor, Message	CE
PID function		(For FOUNDATION Fieldbus proto PID control function				LC1
Software dov function *13	wnloading	(For FOUNDATION Fieldbus proto Based on FOUNDATION Fieldbus	col type) s Specificatio	n(FF-883) Do	ownload class: Class1	EE

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ltem	Des	scription	Code			
Advanced diagnostics	Multi-sensing process monitoring	HART protocol type	DG6			
(For HART or FOUNDATION Fieldbus protocol type)	 Impulse line blockage detection *16 Heat trace monitoring 	FOUNDATION Fieldbus protocol type *17	DG1			
European Pressure Equipment Directive ^{*14}		PED 2014/68/EU Category III, Module H, type of equipment: Pressure accessory-vessel, Tupe of fluid: Liguid and Gas, Group of fluid: 1 and 2				
Material certificate*8	Cover flange *9		M01			
	Cover flange, Process connector *10		M11			
	Cover flange, Diaphragm, Capsule body*9*20	Cover flange, Diaphragm, Capsule body*9*20				
	Cover flange, Process connector, Diaphragm, Capsule body *10*20					
	Cover flange, Bolt and Nut for cover flange, Diaphragm, Capsule body, Vent and Drain plug, Vent screw, Capsule gasket*9*18*19					
	Cover flange, Process connector, Bolt and n Diaphragm, Capsule body, Vent and Drain pl	ut for cover flange, Bolt for process connector, ug, Vent screw, Capsule gasket ^{*10*18*19}	MH1			
Pressure test/ Leak test certificate	Test Pressure: 32 MPa (4500 psi)	Nitrogen(N2) Gas or Water ^{*12} Retention time: one minute	Т09			
Calibration certificate	Text, Traceability					
	Text, Traceability, Primary standards list	Text, Traceability, Primary standards list				
	Text, Traceability, Primary standards list, Calibration equipment list					
	Text, Traceability, Primary standards list, Calibration equipment list, Calibration equipment certificate					
Additional blind plug*21	Additional blind plug is attached to the condu	it connection on both sides for storing transmitter	PP			

Not applicable with color or coating change option. *1:

- *2: *3: Applicable for Wetted parts material code S.
- The unit of MWP (Max. working pressure) on the name plate of a housing is the same unit as specified by option codes D1, D3, and D4.
- *4:
- Applicable for vertical impulse piping type (Installation code 7) and Wetted parts material code S. Applicable for Output signal codes -E and -J. The hardware error indicates faulty amplifier or capsule. *5:
- *6: Applicable for Wetted parts material code S; Process connection codes 3, 4, and 5; Installation code 9; and Mounting bracket code N. Process connection faces on the other side of zero adjustment screw.
- *7: Also see 'Ordering Information'.
- Material traceability certification, per EN 10204 3.1B. *8:
- Applicable for Process connections code 5. *9:
- *10: Applicable for Process connections codes 3 and 4.
- *11: *12: The unit on the certificate is always Pa unit regardless of selection of option code D1, D3 or D4.
- Dry nitrogen gas or pure water is used for oil-prohibited use (option codes K1, K2, K5, K6, K41, K42, K45, and K46).
- *13: Applicable for Output signal code -F.
- *14: Applicable for Measurement span codes M and H. If compliance with category III is needed, specify this code.
- *15: 316 or 316L SST. The specification is included in Amplifier code 2.
- *16: The change of pressure fluctuation is monitored and then detects the impulse line blockage. Refer to TI 01C25A31-01E for detailed technical information required for using this function.
- *17: This option code must be specified with option code EE.
- *18: Not applicable with plug option code UN.
- *19: Not applicable with option code N1, N2 and N3.
- *20: Applicable for option code UN and N1.
- *21: Not applicable for electrical connection codes 0, 2, and 4.

DIMENSIONS



• Horizontal Impulse Piping Type (Installation code 9)



Electrical connection code 2 and 4 External temp. input code B, C, and D

*1: When Installation code 8 is selected, high and low pressure side on above figure are reversed. (i.e. High pressure side is on the right side.)

- *2: When Option code K1, K2, K5, K6, K41, K42, K45, or K46 is selected, add 15 mm(0.59 inch) to the value in the figure.
- *3: When Option code K1, K2, K5, K6, K41, K42, K45, or K46 is selected, add 30 mm(1.18 inch) to the value in the figure.
- *4: 15 mm(0.59 inch) for right side high pressure.
- *5: When electrical connection code 7 or C is selected, a blind plug is protruded up to 8 mm(0.31 inch) from the conduit connection.
- *6: When option code UN is specified, Vent/Drain holes and plugs are not applicable.
- *7: Those two values are swapped for right side high pressure.
- *8: When option code PP is selected, a blind plug is attached to the conduit connection on both sides.

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• Terminal Configuration

RTD cable connection



• Terminal Wiring (HART and FOUNDATION Fieldbus protocol types)

SUPPLY	+ -	$\begin{bmatrix} 0\\ 2 \end{bmatrix}$ Power supply and output terminals			
CHECK	+	$\begin{bmatrix} 3 \\ 2 \end{bmatrix}$ External indicator (ammeter) terminals ^{*1*2}			
PULSE	+ -	 Pulse or status contact output terminals *2 			
Ground terminal					

 *1: When using an external indicator or check meter, the internal resistance must be 10Ω or less.

*2: Not available for FOUNDATION Fieldbus communication type.

• Terminal Wiring (Modbus protocol type)

SUPPLY	+	1 Power supply terminals		
MODBUS	A B	$\left[\begin{array}{c} 3\\ 4 \end{array} \right]$ Modbus communication (RS-485) terminals		
Ground terminal				

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Wiring Example for Analog Output and Status/Pulse Output (for HART Protocol type)



*2.

When using analog and pulse output simultaneously, the HART communication may be influenced by noise comparing analog output only. *3: Take countermeasure for noise shown above, e.g. use shield cable etc.

< Ordering Information for HART protocol type >

Specify the following when ordering.

- 1. Model, suffix codes, and option codes
- 2. Calibration range and units
 - 1) Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of -32000 to 32000.
 - When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).
 - 2) Specify unit from the tables "Calibration Units for HART protocol type"
- 3. Static pressure is selected from gauge pressure or absolute pressure.
- 4. TAG NO (if required)

Specified characters (up to 22 characters, or 16 characters when /N4 is specified) are engraved on the stainless steel tag plate fixed on the terminal box.

SOFTWARE TAG (if required) 5.

Specified characters^{*1} are set as "Tag" (the first 8 characters) and "Long tag"*2 (32 characters) in the amplifier memory.

When the "SOFTWARE TAG" is not specified, specified "TAG NO" is set as "Tag" (the first 8 characters) and "Long tag"*2 (22 characters) in the amplifier memory.

- *1:
- Output signal code "E" (HART 5): up to 8 characters are specified Output signal code "J" (HART 5/HART 7): up to 32 characters are specified
- *2: Applicable only for HART 7
- 6. Other factory configurations (if required)

Specifying option code CA will allow further configuration at factory.

Following are configurable items and setting range.

- 1) Descriptor (up to 16 characters)
- 2) Message (up to 30 characters)
- 3) Software damping in second (0.00 to 100.00)
- 7. When the output signal code is "J", specify the HART protocol revision "5" or "7".

Table 11. Factory Setting for HART protocol type

Parameter	Default value	Description
Tag number	—	As specified in order
Flow unit	kg/h	Valid when Measurement Function Code B is specified. Standard flow configuration
Flow LRV	0	Fluid: N2 Primary element type: ISO5167-1 1991 Orifice Corner Taps
Flow URV	1000	Upstream internal pipe diameter = 0.0527 m (Carbon Steel)
Flow Damping *1	0.00 s	Diameter of primary device = 0.03162 m (SUS304) Operating Pressure range = 0.1 to 1 MPa abs Operating Temperature range = 0 to 50°C
DP unit	kPa	Selectable from Table 13. Pressure Unit
DP LRV	0	As specified in order
DP URV	Max.span	
DP Damping *1	2.00 s	As specified in order
SP A/G Selection	Absolute	As specified in order
SP unit	MPa	Selectable from Table 14. Static Pressure Unit
SP LRV	0	As specified in order
SP URV	32	
SP Damping *1	1.00 s	As specified in order
ET unit	°C	Selectable from Table 15. Temperature Unit
ET LRV	-200	As specified in order
ET URV	850	
ET Damping *1	1.00 s	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Output signal	DP	When Measurement Function Code A is specified.
	Flow	When Measurement Function Code B is specified.
Display setting	DP and unit	When Measurement Function Code A is specified.
	Flow and unit	When Measurement Function Code B is specified.

*1: To specify these items at factory, option code CA is required.

Calibration Units fot HART protocol type

Table 12-1. Mass Flow Unit

Unit	LCD	Communication
grams per second	g/s	←
grams per minute	g/m	g/min
grams per hour	g/h	←
kilograms per second	kg/s	←
kilograms per minute	kg/m	kg/min
kilograms per hour	kg/h	←
kilograms per day	kg/d	←
metric tons per minute	t/m	t/min
metric tons per hour	t/h	<i>←</i>
metric tons per day	t/d	<i>←</i>
pounds per second	lb/s	←
pounds per minute	lb/m	lb/min
pounds per hour	lb/h	<i>←</i>
pounds per day	lb/d	<i>←</i>
short tons per minute	STon/m	STon/min
short tons per hour	STon/h	<i>←</i>
short tons per day	STon/d	<i>←</i>
long tons per hour	LTon/h	<i>←</i>
long tons per day	LTon/d	←

Table 12-2. Normal-Standard Volume Flow Unit

Unit	LCD	Communication
normal cubic meter per hour	Nm3/h	←
normal liter per hour	NL/h	←
standard cubic feet per minute	SCFM	←
standard liter per hour	SL/h	←
standard liter per minute	SL/m	SL/min
standard liter per second	SL/s	←
normal cubic meter per day	Nm3/d	<i>←</i>
standard cubic feet per day	SCFD	←
standard cubic feet per hour	SCFH	←
standard cubic feet per second	SCFS	<i>←</i>
standard cubic meter per day	Sm3/d	←
standard cubic meter per hour	Sm3/h	<i>←</i>
thousand standard cubic feet per day	MSCFD	←
million standard cubic feet per day	MMSCFD	←

Table 12-3. Volume Flow Unit

Unit	LCD	Communication
cubic feet per minute	CFM	←
gallons per minute	GPM	←
liters per minute	L/m	L/min
imperial gallons per minute	IGal/m	Impgal/min
cubic meter per hour	M3/h	<i>←</i>
gallons per second	gal/s	<i>←</i>
million gallons per day	Mgal/d	<i>←</i>
liters per second	L/s	<i>←</i>
million liters per day	ML/d	<i>←</i>
cubic feet per second	CFS	←
cubic feet per day	ft3/d	<i>←</i>
cubic meters per second	M3/s	<i>←</i>
cubic meters per day	M3/d	<i>←</i>
imperial gallons per hour	IGal/h	Impgal/h
imperial gallons per day	IGal/d	Impgal/d
cubic feet per hour	CFH	←
cubic meters per minute	m3/m	m3/min
barrels per second	bbl/s	<i>←</i>
barrels per minute	bbl/m	bbl/min
barrels per hour	bbl/h	<i>←</i>
barrels per day	bbl/d	<i>←</i>
gallons per hour	gal/h	<i>←</i>
imperial gallons per second	IGal/s	Impgal/s
liters per hour	L/h	<i>←</i>
gallons per day	gal/d	<i>←</i>

Table 13. Pressure Unit

Unit	LCD	Communication
mmH2O@4C	mmH2O	←
mmH2O@68F	mmH2O	←
mmHg	mmHg	<i>←</i>
Torr	Torr	<i>←</i>
MPa	MPa	<i>←</i>
kPa	kPa	<i>←</i>
Ра	Pa	<i>←</i>
mbar	mbar	<i>←</i>
bar	bar	<i>←</i>
gf/cm2	gf/cm2	<i>←</i>
kgf/cm2	kgf/cm2	<i>←</i>
inH2O@4C	inH2O	<i>←</i>
inH2O@68F	inH2O	<i>←</i>
inHg	inHg	<i>←</i>
ftH2O@4C	ftH2O	<i>←</i>
psi	psi	<i>←</i>
atm	atm	<i>←</i>
ftH2O@68F	ftH2O	<i>←</i>
hPa	hPa	←

Table 14. Static Pressure Unit

Unit	LCD/	When abs is selected	
Unit	Communication	LCD	Communication
mmH2O@4C	mmH2O	mmH2OA	mmH2O
mmH2O@68F	mmH2O	mmH2OA	mmH2O
mmHg@0C	mmHg	mmHgA	mmHg
Torr	Torr	TorrA	Torr
MPa	MPa	MPaA	MPa
kPa	kPa	kPaA	kPa
Pa	Pa	PaA	Pa
mbar	mbar	mbarA	mbar
bar	bar	barA	bar
gf/cm2	gf/cm2	g/cm2A	g/cm2
kgf/cm2	kgf/cm2	kg/cm2A	kg/cm2
inH2O@4C	inH2O	inH2OA	inH2O
inH2O@68F	inH2O	inH2OA	inH2O
inHg@0C	inHg	inHgA	inHg
ftH2O@4C	ftH2O	ftH2OA	ftH2O
psi	psi	psiA	psi
atm	atm	atmA	atm
ftH2O@68F	ftH2O	ftH2OA	ftH2O
hPa	hPa	hPaA	hPa

Table 15. Temperature Unit

Unit	LCD/Communication
С°С	deg C
°F	deg F
К	К

Table 16. Total Flow Unit

Unit	LCD/Communication
grams	g
kilograms	kg
metric tons	t
pounds	lb
short tons	STon
long tons	LTon
ounce	oz
gallons	gal
liters	L
imperial gallons	Impgal
cubic meters	m3
barrels	bbl
cubic yards	yd3
cubic feet	ft3
cubic inches	in3
normal cubic meter	Nm3
normal liter	NL
standard cubic feet	SCF

< Ordering Information for FOUNDATION Fieldbus protocol type >

Specify the following when ordering.

- 1. Model, suffix codes, and option codes
- 2. Calibration range and units for Differential pressure, Static pressure and external temperature

 Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of –32000 to 32000. When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).

- 2) Specify unit. See Table 17 for settable unit at factory.
- 3. Static pressure is selected from gauge pressure or absolute pressure.
- Tag Number (if required) Specify software tag (PD_TAG) up to 32 characters to be written on the amplifier memory and Tag number up to 22 characters (or 16 characters when /N4 is specified) to be engraved on the tag plate separately.
 Output mode (AI1 L TYPE);
- Select one from 'Direct', 'indirect Linear' or 'indirect SQRT' for output mode of AI1(Differential pressure).
 Output scale and unit (AI1 OUT SCALE);
- This setting is used for Indicator and output of AI1 block for Differential pressure. The scale range can be specified with range limit specifications up to 5 digit (excluding any decimal point) for low and high range limits within the range of –32000 to 32000. When AI1 L_TYPE is Direct, these setting does not affect the output of AI1 block.
- 7. Specify Node address in hexadecimal.
- 8. Select 'BASIC' or 'LINK MASTER' for Operation Functional Class.
- 9. Other factory configurations (if required)
- Specifying option code CC will allow further configuration at factory. Following is configurable item and setting range: Software damping in second (0.00 to 100.00)

Table 17.	Factory Set	ing for Foundation	Fieldbus protocol type
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Parameter	Default value	Description
Tag number	—	As specified in order
Software Tag (PD_TAG)	FT1001	As specified in order
Flow unit (XD_SCALE of Al4)	kg/h	Valid when Measurement Function Code B is specified. Standard flow configuration
Flow LRV (XD_SCALE of AI4)	0	Fluid: N2 Primary element type: ISO5167-1 1991 Orifice Corner Taps
Flow URV (XD_SCALE of AI4)	1000	Upstream internal pipe diameter = 0.0527 m (Carbon Steel) Diameter of primary device = 0.03162 m (SUS304)
Flow Damping ^{*1}	0.00 s	Operating Pressure range = 0.1 to 1 MPa abs Operating Temperature range = 0 to 50°C
DP unit (XD_SCALE of AI1)	kPa	Selectable from kPa, MPa, Pa, hPa, mbar, bar, gf/cm ² , kgf/cm ² , mmH2O, mmH2O(68°F), inH2O, inH2O(68°F), ftH2O, ftH2O(68°F), mmAq, mmWG, mmHg or psi.
DP LRV (XD_SCALE of AI1)	0	As specified in order
DP URV (XD_SCALE of AI1)	Max.span	
DP Damping *1	2.00 s	As specified in order
SP A/G selection	Absolute	Absolute or gauge, as specified in order
SP unit (XD_SCALE of AI2)	MPa	See Description for 'DP unit (XD_SCALE of AI1).'
SP LRV (XD_SCALE of AI2)	0	As specified in order
SP URV (XD_SCALE of AI2)	32	
SP Damping *1	1.00 s	As specified in order
ET unit (XD_SCALE of AI3)	°C	Selectable from °C, °F or K
ET LRV (XD_SCALE of AI3)	-200	As specified in order
ET URV (XD_SCALE of AI3)	850	
ET Damping *1	1.00 s	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Output signal	DP, SP, ET	When Measurement Function Code A is specified.
	Flow, DP, SP, ET	When Measurement Function Code B is specified.
Display setting	DP and unit	When Measurement Function Code A is specified.
	Flow and unit	When Measurement Function Code B is specified.
Node Address	'0xF5'	As specified in order
Operation Functional Class	'BASIC'	As specified in order

*1: To specify these items at factory, option code CC is required.

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Calibration Units for FOUNDATION Fieldbus protocol type

Table 18. Temperature Unit

INDEX	UNIT	LCD
1000	K	Kelvin
1001	°C	deg C
1002	°F	deg F

Table 19-1. Pressure unit (1)

INDEX	UNIT	LCD
1130	Pa	Pa
1131	GPa	GPa
1132	MPa	MPa
1133	kPa	kPa
1134	mPa	mPa
1135	μPa	uPa
1136	hPa	hPa
1137	bar	bar
1138	mbar	mbar
1139	torr	torr
1140	atm	atm
1141	psi	psi
1142	psia	psia
1143	psig	psig
1144	g/cm2	g/cm2
1145	kg/cm2	kg/cm2
1146	inH2O	inH2O
1147	inH2O(4°C)	inH2O
1148	inH2O(68°F)	inH2O
1149	mmH2O	mmH2O
1150	mmH2O(4°C)	mmH2O
1151	mmH2O(68°F)	mmH2O
1152	ftH2O	ftH2O
1153	ftH2O(4°C)	ftH2O
1154	ftH2O(68°F)	ftH2O
1155	inHg	inHg
1156	inHg(0°C)	inHg
1157	mmHg	mmHg
1158	mmHg(0°C)	mmHg

Table 19-2. Pressure unit (2)

INDEX	UNIT	LCD
1541	Paa	Paa
1542	Pag	Pag
1543	GPaa	GPaa
1544	GPag	GPag
1545	MPaa	MPaa
1546	MPag	MPag
1547	kPaa	kPaa
1548	kPag	kPag
1549	mPaa	mPaa
1550	mPag	mPag
1551	µPaa	uPaa
1552	μPag	uPag
1553	hPaa	hPaa
1554	hPag	hPag
1555	g/cm2a	g/cm2a
1556	g/cm2g	g/cm2g
1557	kg/cm2a	kg/cm2a
1558	kg/cm2g	kg/cm2g
1559	inH2Oa	inH2Oa
1560	inH2Og	inH2Og
1561	inH2Oa(4°C)	inH2Oa
1562	inH2Og(4°C)	inH2Og
1563	inH2Oa(68°F)	inH2Oa
1564	inH2Og(68°F)	inH2Og
1565	mmH2Oa	mmH2Oa
1566	mmH2Og	mmH2Og
1567	mmH2Oa(4°C)	mmH2Oa
1568	mmH2Og(4°C)	mmH2Og
1569	mmH2Oa(68°F)	mmH2Oa
1570	mmH2Og(68°F)	mmH2Og
1571	ftH2Oa	ftH2Oa
1572	ftH2Og	ftH2Og
1573	ftH2Oa(4°C)	ftH2Oa
1574	ftH2Og(4°C)	ftH2Og
1575	ftH2Oa(68°F)	ftH2Oa
1576	ftH2Og(68°F)	ftH2Og
1577	inHga	inHga
1578	inHgg	inHgg
1579	inHga(0°C)	inHga
1580	inHgg(0°C)	inHgg
1581	mmHga	mmHga
1582	mmHgg	mmHgg
1583	mmHga(0°C)	mmHga
1584	mmHgg(0°C)	mmHgg
1590	Barg	Barg
1590	mBarg	mBarg
1597	Bara	Bara
1397	Dala	Dala

Table 20-1. Mass Flow Unit

INDEX	UNIT	LCD
1318	g/s	g/s
1319	g/min	g/m
1320	g/h	g/h
1322	kg/s	kg/s
1323	kg/min	kg/m
1324	kg/h	kg/h
1325	kg/d	kg/d
1327	t/min	t/m
1328	t/h	t/h
1329	t/d	t/d
1330	lb/s	lb/s
1331	lb/min	lb/m
1332	lb/h	lb/h
1333	lb/d	lb/d
1335	STon/min	STon/m
1336	STon/h	STon/h
1337	STon/d	STon/d
1340	LTon/h	LTon/h
1341	LTon/d	LTon/d

Table 20-2. Normal•Standard Volume Flow Unit

INDEX	UNIT	LCD
1360	SCFM	SCFM
1361	SCFH	SCFH
1524	Nm3/h	Nm3/h
1525	Nm3/d	Nm3/d
1529	Sm3h	Sm3/h
1530	Sm3/d	Sm3/d
1534	NL/h	NL/h
1537	SL/s	SL/s
1538	SL/h	SL/h
1539	SL/m	SL/m
1598	MSCFD	MSCFD
1599	MMSCFD	MMSCFD
65520	SCFS	SCFS
65521	SCFD	SCFD

Table 20-3. Volume Flow Unit

INDEX	UNIT	LCD
1347	m3/s	m3/s
1348	m3/min	m3/m
1349	m3/h	m3/h
1350	m3/d	m3/d
1351	L/s	L/s
1352	L/min	L/m
1353	L/h	L/h
1355	ML/d	ML/d
1356	CFS	CFS
1357	CFM	CFM
1358	CFH	CFH
1359	ft3/d	ft3/d
1362	gal/s	gal/s
1363	GPM	GPM
1364	gal/h	gal/h
1365	gal/d	gal/d
1366	Mgal/d	Mgal/d
1367	ImpGal/s	IGal/s
1368	ImpGal/min	IGal/m
1369	ImpGal/h	IGal/h
1370	ImpGal/d	IGal/d
1371	bbl/s	bbl/s
1372	bbl/min	bbl/m
1373	bbl/h	bbl/h
1374	bbl/d	bbl/d

< Ordering Information for Modbus protocol type >

Specify the following when ordering.

- 1. Model, suffix codes, and option codes
- 2. Calibration range and units
 - 1) Calibration range can be specified with range value specifications up to 5 digits (excluding any decimal point) for low or high range limits within the range of -32000 to 32000.
 - When reverse range is designated, specify Lower Range Value (LRV) as greater than Upper Range Value (URV).
 - 2) Specify unit from the tables "Calibration Units for Modbus protocol type"
- 3. Static pressure is selected from gauge pressure or absolute pressure.
- 4. TAG NO (if required)

Specified characters (up to 22 characters, or 16 characters when /N4 is specified) are engraved on the stainless steel tag plate fixed on the terminal box.

5. SOFTWARE TAG (if required)

Specified characters (up to 32 characters) are set as "Tag" (the first 8 characters) and "Long tag" (32 characters) in the amplifier memory.

When the "SOFTWARE TAG" is not specified, specified "TAG NO" is set as "Tag" (the first 8 characters) and "Long tag" (22 characters) in the amplifier memory.

- 6. Other factory configurations (if required)
 - Specifying option code CE will allow further configuration at factory. Following are configurable items and setting range.
 - 1) Descriptor (up to 16 characters)
 - 2) Message (up to 30 characters)
 - 3) Software damping in second (0.00 to 100.00)

Table 21. Factory Setting for Modbus protocol type

Parameter	Default value	Description
Tag number	-	As specified in order
DP unit	kPa	Selectable from Table 22. Pressure Unit
DP LRV	0	As specified in order
DP URV	Max.span	
DP Damping *1	2.00 s	As specified in order
SP A/G Selection	Absolute	As specified in order
SP unit	MPa	Selectable from Table 23. Static Pressure Unit
SP LRV	0	As specified in order
SP URV	32	
SP Damping *1	1.00 s	As specified in order
ET unit	۵°	Selectable from Table 24. Temperature Unit
ET LRV	-200	As specified in order
ET URV	850	
ET Damping *1	1.00 s	As specified in order
Fixed Temperature	20°C (68°F)	When External Temperature Input Code 0 is specified.
Display setting	DP and unit	

*1: To specify these items at factory, option code CE is required.

Calibration Units for Modbus protocol type

Table 22. Pressure Unit

Unit	LCD	Communication
mmH2O@4C	mmH2O	←
mmH2O@68F	mmH2O	←
mmHg	mmHg	<i>←</i>
Torr	Torr	←
MPa	MPa	←
kPa	kPa	<i>←</i>
Ра	Pa	←
mbar	mbar	←
bar	bar	←
gf/cm2	gf/cm2	←
kgf/cm2	kgf/cm2	←
inH2O@4C	inH2O	<i>←</i>
inH2O@68F	inH2O	←
inHg	inHg	←
ftH2O@4C	ftH2O	←
psi	psi	<i>←</i>
atm	atm	←
ftH2O@68F	ftH2O	←
hPa	hPa	←

Table 23. Static Pressure Unit

Unit	LCD/	When abs is selected	
Unit	Communication	LCD	Communication
mmH2O@4C	mmH2O	mmH2OA	mmH2O
mmH2O@68F	mmH2O	mmH2OA	mmH2O
mmHg@0C	mmHg	mmHgA	mmHg
Torr	Torr	TorrA	Torr
MPa	MPa	MPaA	MPa
kPa	kPa	kPaA	kPa
Pa	Pa	PaA	Pa
mbar	mbar	mbarA	mbar
bar	bar	barA	bar
gf/cm2	gf/cm2	g/cm2A	g/cm2
kgf/cm2	kgf/cm2	kg/cm2A	kg/cm2
inH2O@4C	inH2O	inH2OA	inH2O
inH2O@68F	inH2O	inH2OA	inH2O
inHg@0C	inHg	inHgA	inHg
ftH2O@4C	ftH2O	ftH2OA	ftH2O
psi	psi	psiA	psi
atm	atm	atmA	atm
ftH2O@68F	ftH2O	ftH2OA	ftH2O
hPa	hPa	hPaA	hPa

Table 24. Temperature Unit

Unit	LCD/Communication
°C	deg C
°F	deg F
К	К

< Material Cross Reference >

ASTM	JIS
316	SUS316
F316	SUSF316
316L	SUS316L
F316L	SUSF316L
304	SUS304
F304	SUSF304
660	SUH660
B7	SNB7
CF-8M	SCS14A

< Related Instruments>

FSA120 Flow Configuration Software (FlowNavigator): Refer to GS 01C25R51-01EN Power Distributor: Refer to GS 01B04T01-02E or GS 01B04T02-02E

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